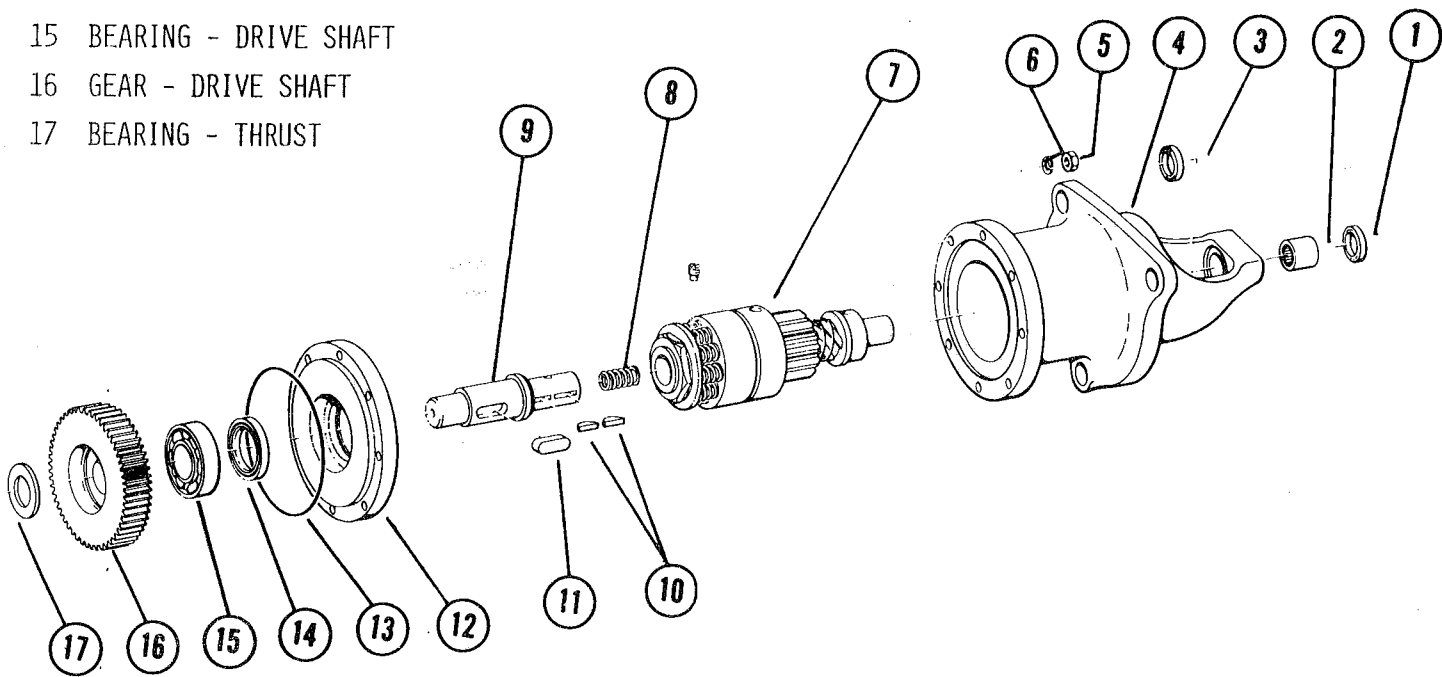


SM 500

Item	Description	Qty	Fold Out #	Pos #
5-25003	OVERHAUL KIT - SM500 GAS/AIR CONV/LBLESS			
5-19121	GEAR CASE GASKET	2	3	38
5-19439	O-RING - 4.75"ID X .070"W (-048)	1	1	13
5-19443	BALL BEARING	1	1	15
5-19446	ROLLER BEARING	1	3	34
5-19447	THRUST WASHER	1	1	17
5-19449	SEAL - DRIVE SHAFT	1	1	14
5-19450	SHAFT SEAL	2	1	1,3
5-19453	BEARING COVER GASKET (Old Sytle Cover Seal)	2	3	7
5-19459	O-RING - 5.00"ID X .070"W (-049)	4	3	2
5-19478	O-RING - 2.38"ID X .070"W (-036)	1	3	19
5-20027	O-RING - 1.75"ID X .070"W (-031) (New Style Cover Seal)	2	3	7
5-20036	SEAL WASHER - 5/16"ID (Special Seal Washers used on Gas Models only)	24	3	37
5-20913	NEEDLE BEARING	1	1	2
5-21282	BALL BEARING	4	3	6,26
5-21572	O-RING - 2.38"ID X .139"W(-229)PKG 23551	2	3	33
5-22683	O-RING - 7/16"ID X .070"W (-013)	4	3	20
5-23275	ROTOR BLADE - 250/500	10	3	30

FOLD-OUT NO. 1 - KEY SHEET

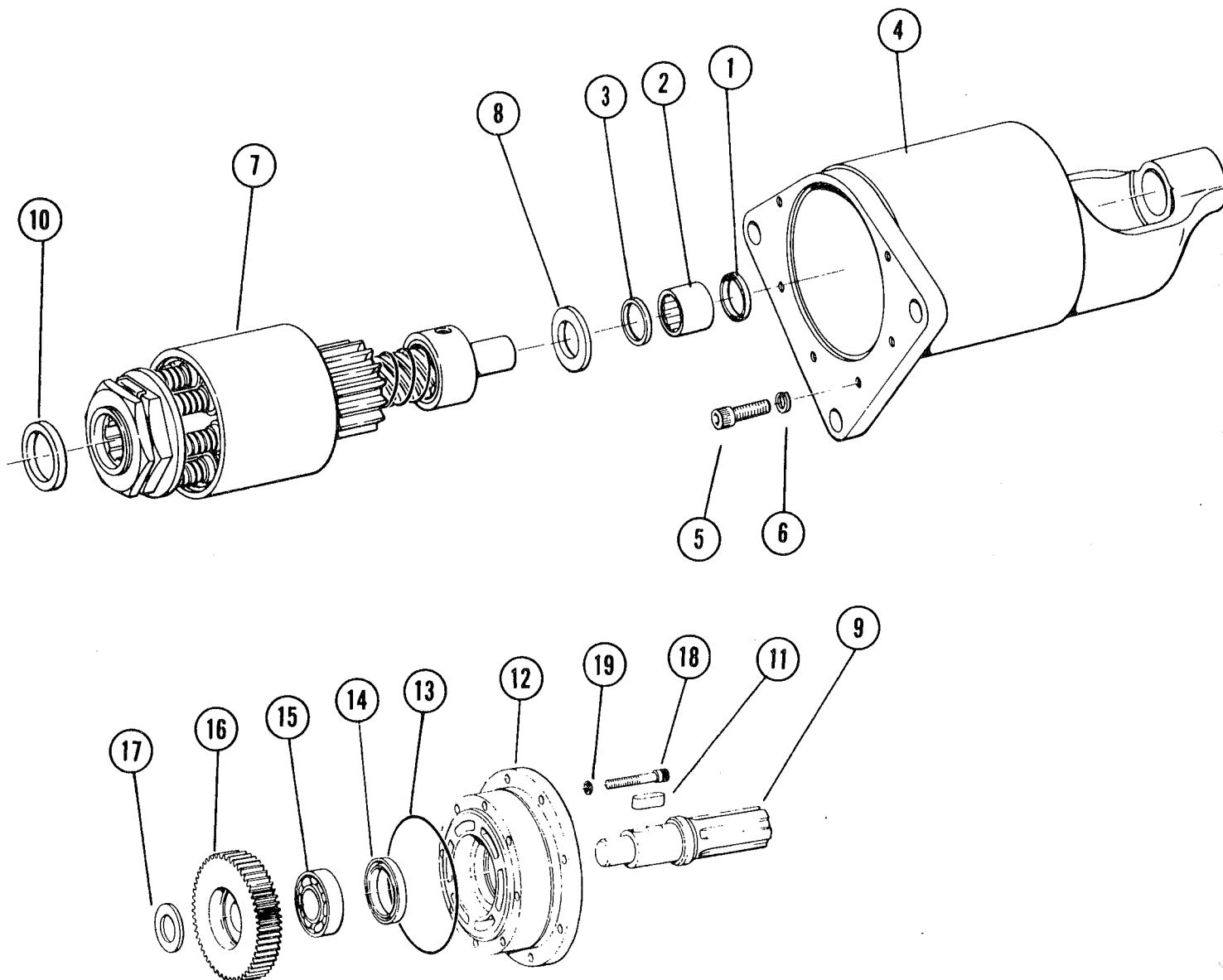
- 1 SEAL - DRIVE HOUSING
- 2 BEARING - DRIVE UNIT
- 3 SEAL - DRIVE HOUSING
- 4 HOUSING - DRIVE
- 5 NUT - DRIVE HOUSING
- 6 WASHER - DRIVE HOUSING
- 7 DRIVE UNIT - BENDIX
- 8 SPRING - DRIVE UNIT
- 9 SHAFT - DRIVE
- 10 KEY - DRIVE SHAFT
- 11 KEY - GEAR
- 12 COVER - GEAR CASE
- 13 SEAL - GEAR CASE
- 14 SEAL - DRIVE SHAFT
- 15 BEARING - DRIVE SHAFT
- 16 GEAR - DRIVE SHAFT
- 17 BEARING - THRUST



FOLD-OUT NO. 2 - KEY SHEET

- 1 SEAL - DRIVE HOUSING
- 2 BEARING - DRIVE UNIT
- 3 SEAL - DRIVE HOUSING
- 4 HOUSING - DRIVE
- 5 NUT - CAP SCREW
- 6 WASHER
- 7 DRIVE UNIT- BENDIX
- 8 WASHER - THRUST
- 9 SHAFT - DRIVE

- 10 SPACER - DRIVE UNIT
- 11 KEY - GEAR
- 12 COVER - GEAR CASE
- 13 SEAL - GEAR CASE
- 14 SEAL - DRIVE SHAFT
- 15 BEARING - DRIVE SHAFT
- 16 GEAR - DRIVE SHAFT
- 17 BEARING - THRUST
- 18 SCREW - GEAR CASE
- 19 LOCKWASHER - GEAR CASE



FOLD-OUT NO. 2

FOLD-OUT NO. 3 - KEY SHEET

- | | |
|----------------------------------|-----------------------------------|
| 1 CASING - AIR MOTOR | 21 ADAPTER - EXHAUST |
| 2 SEAL - ENDPLATE | 22 SCREW - EXHAUST ADAPTER |
| 3 PLATE - END | 23 SCREW - BEARING RETAINING |
| 4 LOCKWASHER | 24 LOCKWASHER - BEARING RETAINING |
| 5 SCREW - ENDPLATE | 25 RETAINER - BEARING |
| 6 BEARING - ROTOR SHAFT | 26 BEARING - ROTOR SHAFT |
| 7 SEAL - BEARING COVER | 27 PLATE - END |
| 8 COVER - BEARING | 28 SEAL - ENDPLATE |
| 9 LOCKWASHER - BEARING RETAINING | 29 ROTOR ASSEMBLY |
| 10 SCREW - BEARING RETAINING | 30 BLADE - ROTOR |
| 11 NUT - EXHAUST VALVE | 31 ADAPTER - SLEEVE |
| 12 GUIDE - EXHAUST VALVE SPRING | 32 SLEEVE ASSEMBLY - AIR MOTOR |
| 13 SPRING - EXHAUST VALVE | 33 SEAL - SLEEVE ADAPTER |
| 14 GUIDE - EXHAUST VALVE SPRING | 34 BEARING - DRIVE SHAFT |
| 15 SHAFT - EXHAUST VALVE | 35 CASE ASSEMBLY - GEAR |
| 16 NUT - EXHAUST VALVE JAM | 36 SCREW - GEAR CASE |
| 17 PLATE - EXHAUST VALVE | 37 LOCKWASHER |
| 18 NUT - EXHAUST VALVE | 38 GASKET - GEAR CASE |
| 19 SEAL - EXHAUST ADAPTER | 39 RING - PINION RETAINING |
| 20 SEAL - EXHAUST ADAPTER | 40 PINION - ROTOR |
| | 41 SPACER - BEARING |

