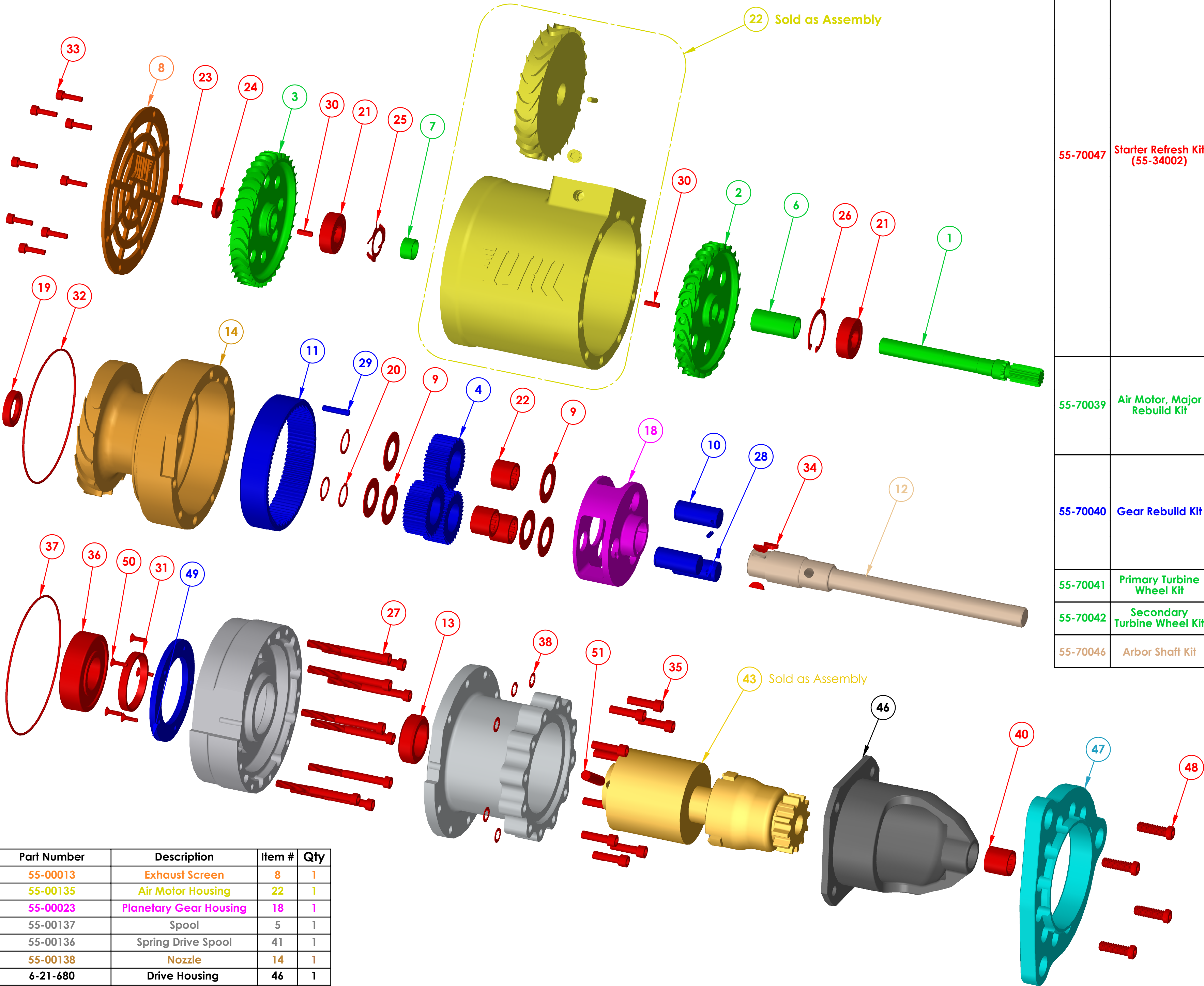


PRQ Turbine 55-34002 Service Kits and Parts



Kit Part #	Kit Description	Kit Components	Item #	Qty
55-70047	Starter Refresh Kit (55-34002)	Screws 10-32 x .625"	33	8
		Screw 10-32 x .75"	23	1
		Screws 1/4-28 x 2.5"	27	10
		Screws 6-32 FHCS	50	5
		Screws 1/4"28 x 1.0"	35	9
		Lock Washers 1/4"	38	9
		Motor Bearings	21	2
		Bearing Spring	25	1
		Motor Shaft Seal	19	1
		Oring	32	1
		Oring	37	2
		Planetary Glide Washers	9	6
		Planetary Gear Bearings	22	3
		Planetary Gear Snap Rings	20	3
		Spool Bearing	36	1
		Drive Spacer	13	1
		Arbor Shaft Seal	31	1
		Nozzle Snap Ring	26	1
		Drive Hsg Bearing	40	1
		Motor Shaft Washer	24	1
		Turbine Wheel Keys	30	2
		Arbor Shaft Keys	34	3
		Drive Retention Pin	51	1
		Flange Screws	48	4
55-70039	Air Motor, Major Rebuild Kit	Primary Turbine Wheel	2	1
		Secondary Turbine Wheel	3	1
		Short Shaft Spacer	7	1
		Long Shaft Spacer	6	1
		Turbine Wheel Keys	30	2
		Motor Shaft	1	1
55-70040	Gear Rebuild Kit	Annulus Gear Retaining Pin	29	1
		Annulus Gear	11	1
		Planetary Gears	4	3
		Planetary Gear Idler Shafts	10	3
		Idler Shaft Spring Pins	28	3
		Bearing Retention Plate	49	1
55-70041	Primary Turbine Wheel Kit	Primary Turbine Wheel	2	1
		Turbine Wheel Keys	30	1
55-70042	Secondary Turbine Wheel Kit	Secondary Turbine Wheel	3	1
		Turbine Wheel Keys	30	1
55-70046	Arbor Shaft Kit	Arbor Shaft	12	1
		Arbor Shaft Keys	34	3

Part Number	Description	Item #	Qty
55-00013	Exhaust Screen	8	1
55-00135	Air Motor Housing	22	1
55-00023	Planetary Gear Housing	18	1
55-00137	Spool	5	1
55-00136	Spring Drive Spool	41	1
55-00138	Nozzle	14	1
6-21-680	Drive Housing	46	1
55-65036	Drive	43	1
6-26-137	Flange SAE # 3	47	1